

REVISIONS				
ECO	REV.	DESCRIPTION	DATE	APPROVED
10771	A	ADDED WIDTH DIM & CLEANED UP DRAWING	05AUG2016	DRK
10794	B	ADDED TT-TOPS & PLATFORM ASSMS	06OCT2016	DRK
30401	C	UPDATED PLATFORM ASSYS	19FEB26	JTH

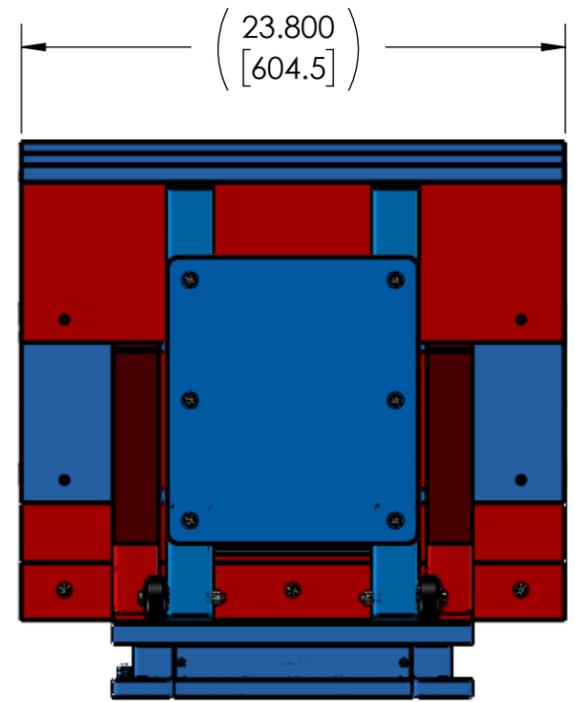
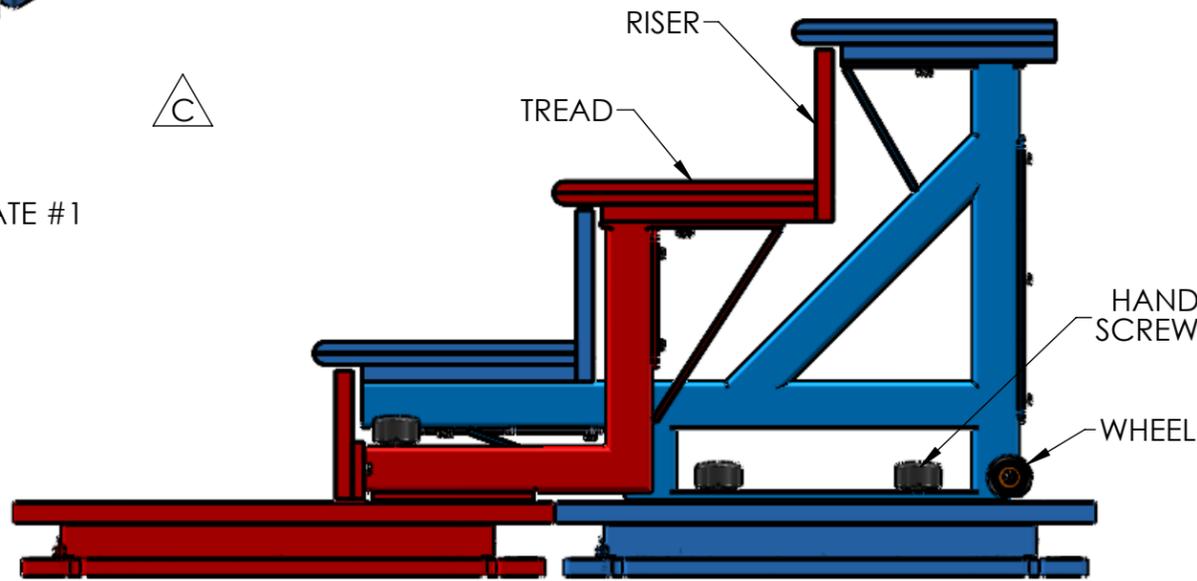
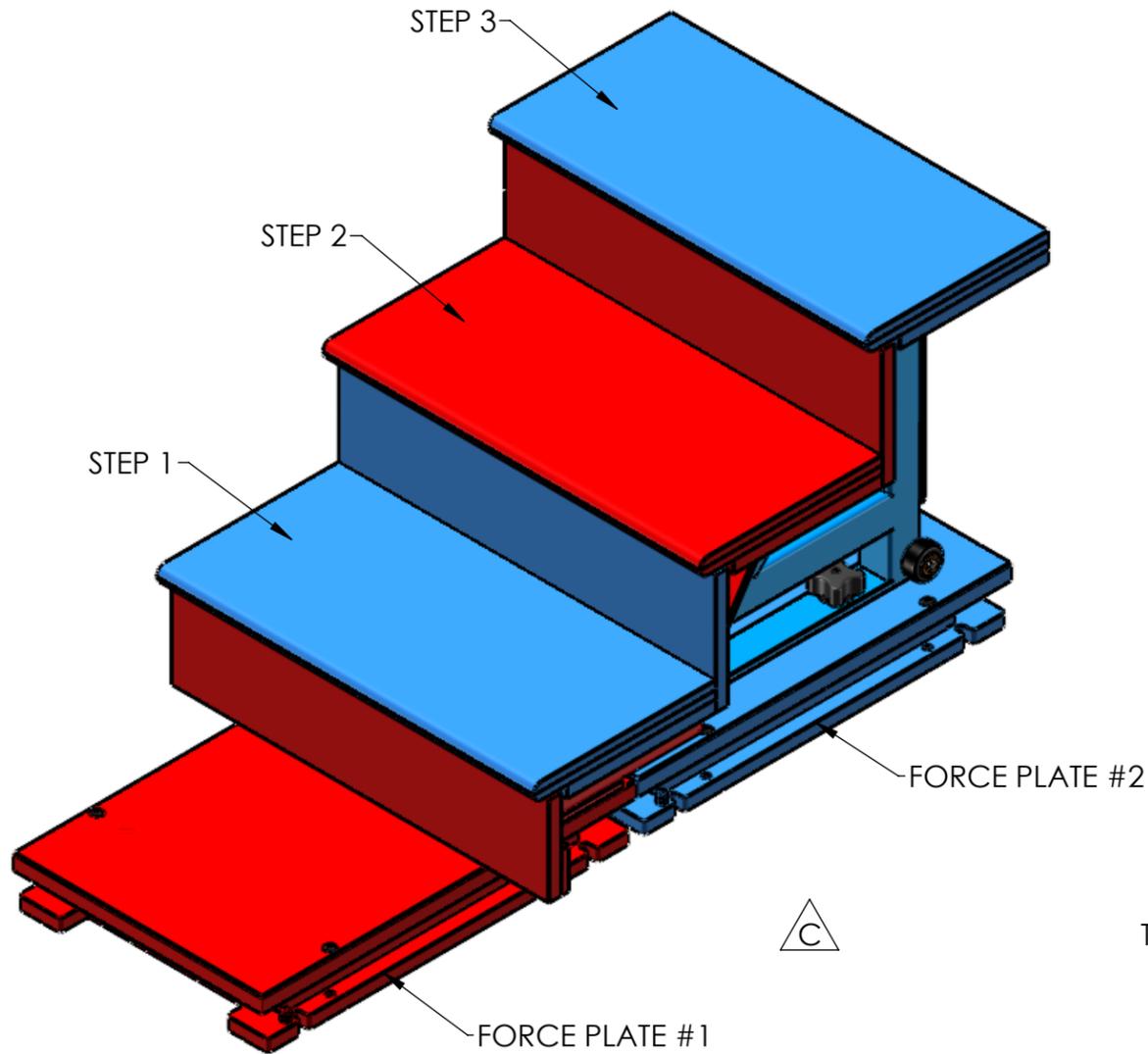
FPSTAIRS

DESCRIPTION

FPSTAIRS CONSIST OF 2 SEPARATE BUT INTERLACED STAIR STRUCTURES. THEY ARE SHIPPED PRE-ASSEMBLED AND INTERLACED, AND MUST BE MOVED TOGETHER. WHEELS AT THE REAR END OF 2ND STAIR STRUCTURE ARE INTENDED TO AID IN MOVING AND POSITIONING THE STAIRS.

INSTALLATION

EACH STAIR STRUCTURE IS MOUNTED TO ITS OWN FORCE PLATE. TO COMPLETE FPSTAIRS INSTALLATION POSITION EACH STAIR STRUCTURE SO THAT THE HAND SCREWS ARE OVER THE HOLES IN THE FORCE PLATES AND LIGHTLY TIGHTEN. ALIGN SIDES FACES OF STAIR TREADS AND ADJUST THE POSITION OF THE 2 STRUCTURES SO THAT THE GAPS BETWEEN STAIR RISERS AND ADJACENT STAIR TREADS ARE COMPARABLE. TIGHTEN THE HAND SCREWS.



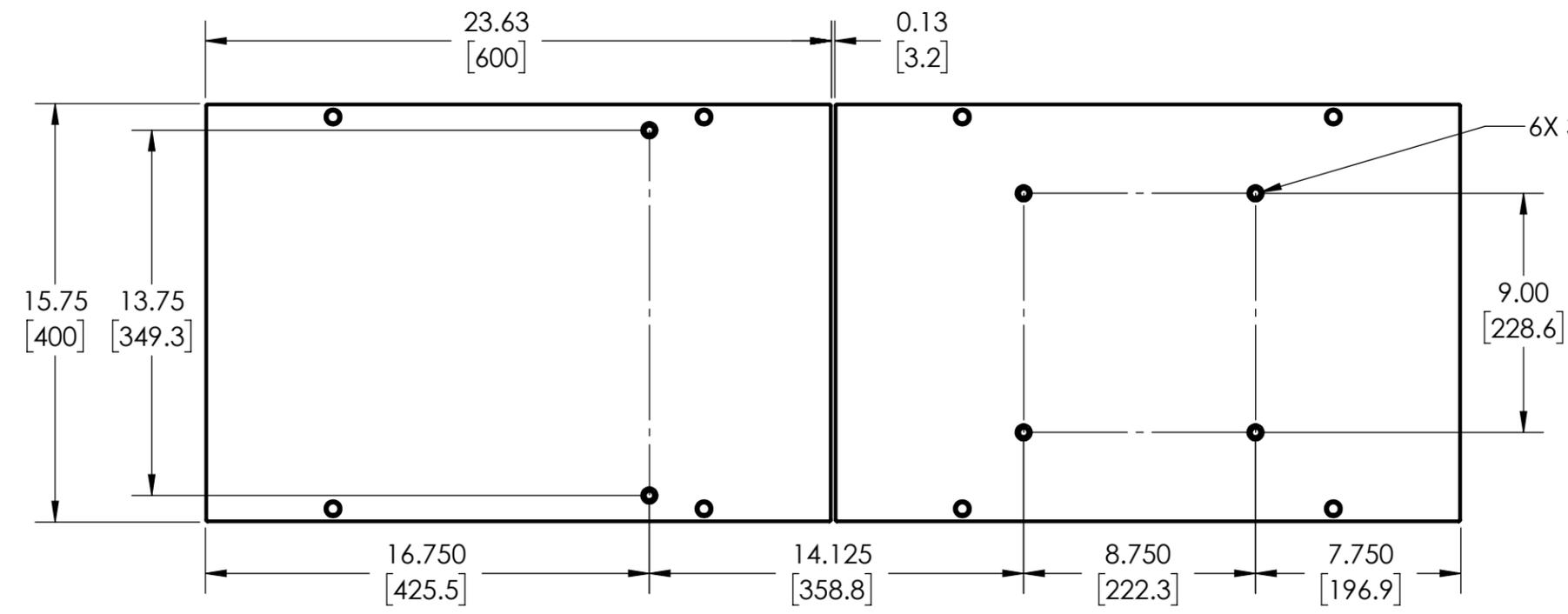
STEP 1 REGISTERS ON FORCE PLATE 2
 STEP 2 REGISTERS ON FORCE PLATE 1
 STEP 3 REGISTERS ON FORCE PLATE 2

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AMTI. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AMTI IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: DECIMALS .X ± .030 .XX ± .015 .XXX ± .005 FRACTIONAL ± 1/32		NAME CLH	DATE 10/02/13	
ANGLES ± 1/2° SURFACE FINISH 63 INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5 2009 MATERIAL: -- FINISH: -- DO NOT SCALE DRAWING		ENG APPR. CLH	10/02/13	
PURCHASING:				BP400600 ASSEMBLY
COMMENTS: Update MRP				SIZE B DWG. NO. 24N-34963 REV C
SCALE: 3:1				WEIGHT: SHEET 1 OF 2

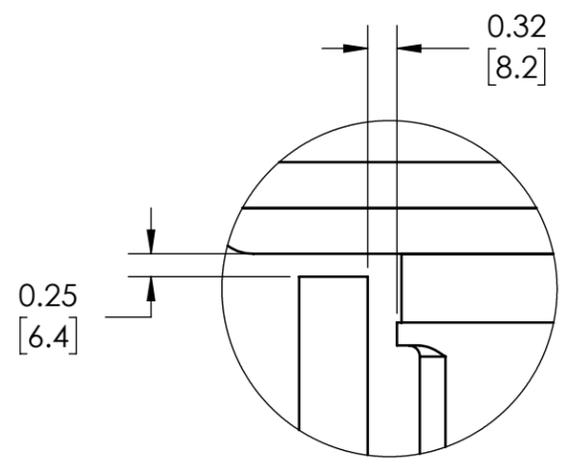
PRINTED COPIES ARE NOT CONTROLLED UNLESS MARKED: INITIALS

REVISIONS				
ECO	REV.	DESCRIPTION	DATE	APPROVED
--	A	SEE PAGE 1	--	--

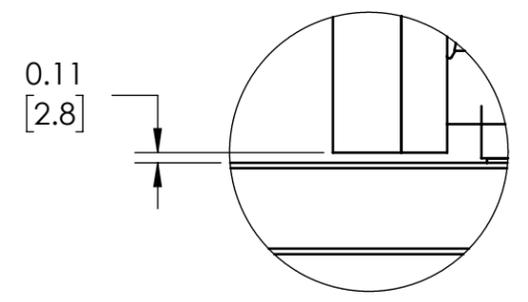
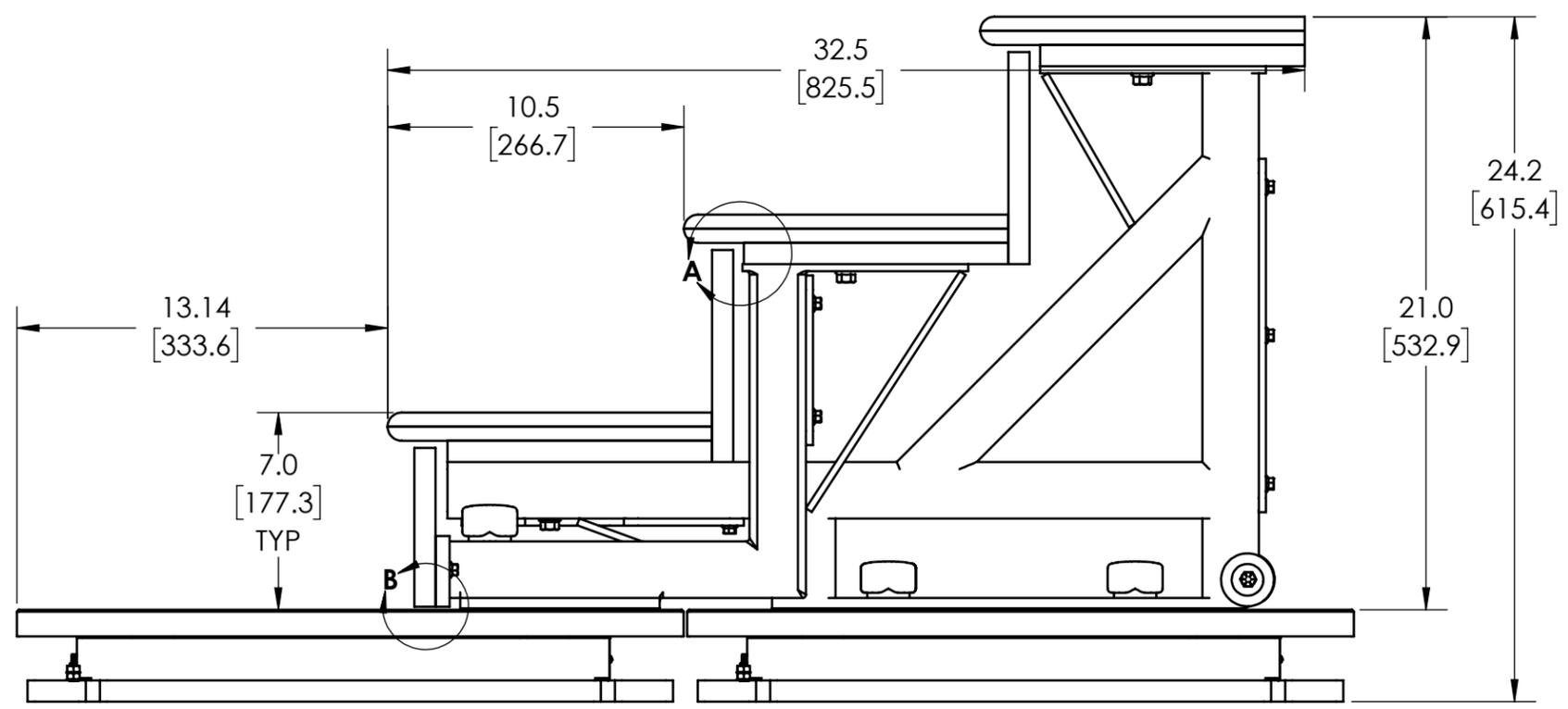


**TOP OF PLATES
(STAIRS REMOVED)**

6X 3/8-16 THREADED INSERT



DETAIL A



DETAIL B

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AMTI. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AMTI IS PROHIBITED.

AMTI		
TITLE: FPSTAIRS		
BP400600 ASSEMBLY		
SIZE: B	DWG. NO.: 24N-34963	REV: C
SCALE: 3:1 & WEIGHT:		SHEET 2 OF 2

PRINTED COPIES ARE NOT CONTROLLED UNLESS MARKED: INITIALS _____