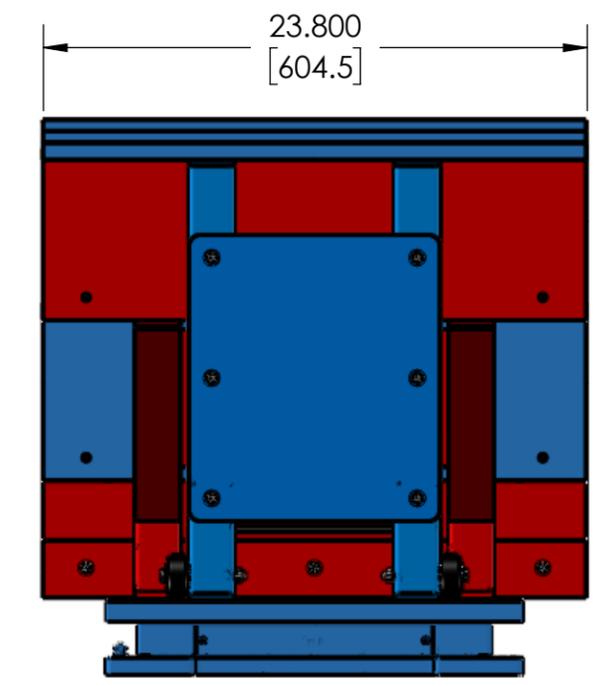
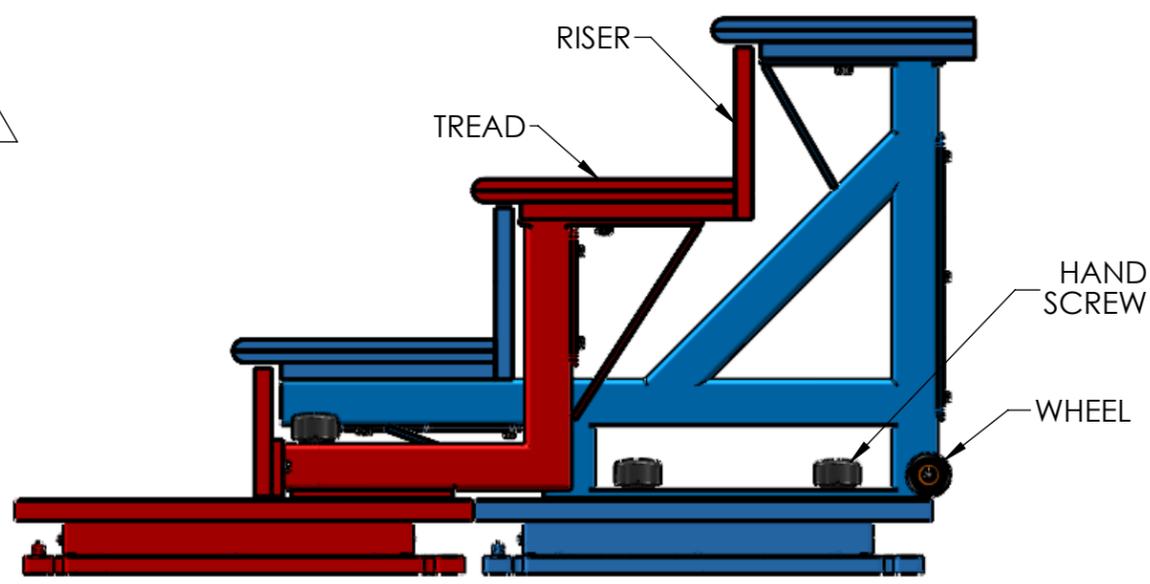
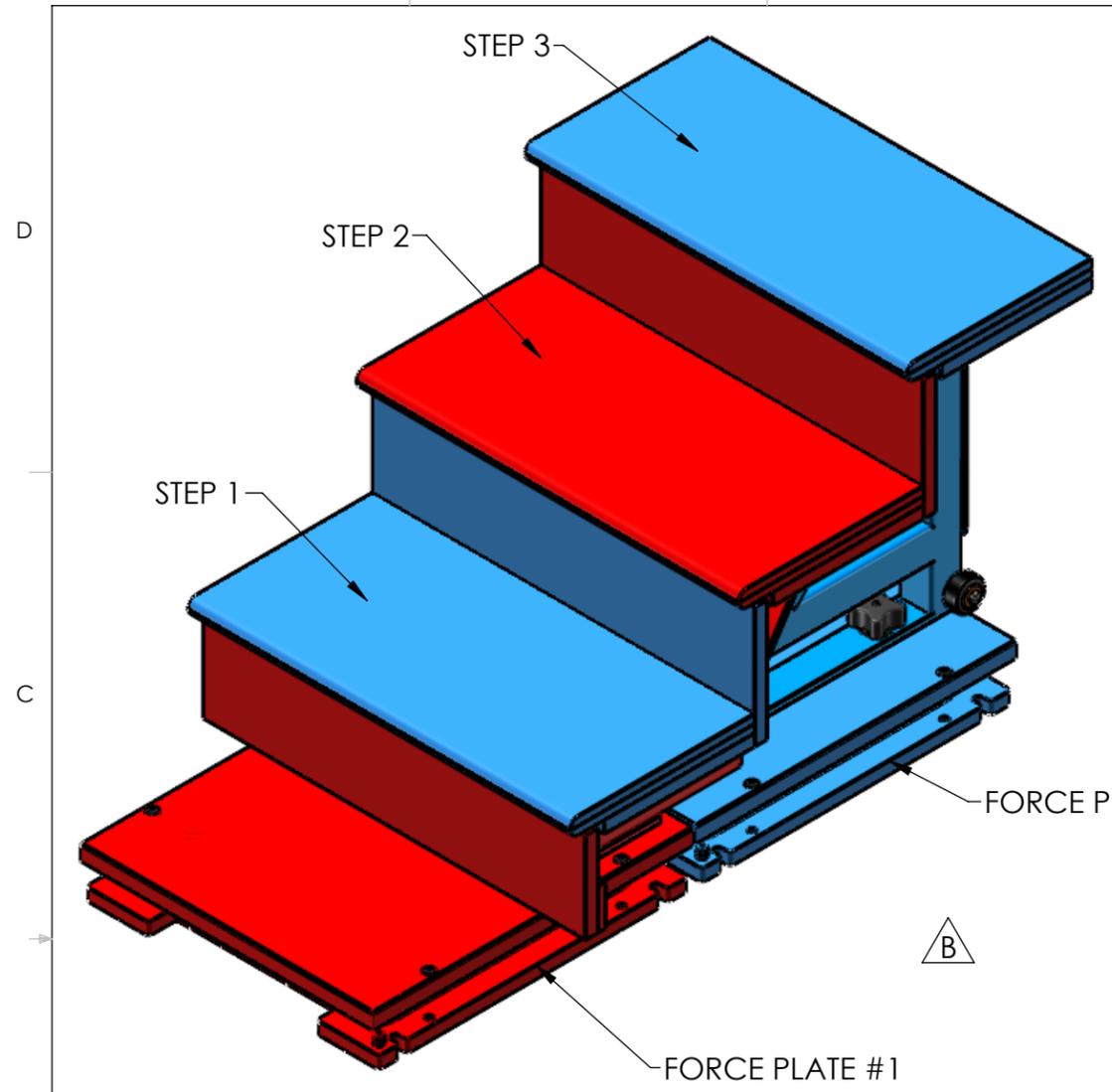


REVISIONS				
ECO	REV.	DESCRIPTION	DATE	APPROVED
10794	A	ADDED TT-TOPS AND PLATFORM ASSMS	06OCT2016	DRK
30401	B	UPDATED PLATFORM ASSYS	19FEB26	JTH

FPSTAIRS

DESCRIPTION
 FPSTAIRS CONSIST OF 2 SEPARATE BUT INTERLACED STAIR STRUCTURES. THEY ARE SHIPPED PRE-ASSEMBLED AND INTERLACED, AND MUST BE MOVED TOGETHER. WHEELS AT THE REAR END OF 2ND STAIR STRUCTURE ARE INTENDED TO AID IN MOVING AND POSITIONING THE STAIRS.

INSTALLATION
 EACH STAIR STRUCTURE IS MOUNTED TO ITS OWN FORCE PLATE. TO COMPLETE FPSTAIRS INSTALLATION POSITION EACH STAIR STRUCTURE SO THAT THE HAND SCREWS ARE OVER THE HOLES IN THE FORCE PLATES AND LIGHTLY TIGHTEN. ALIGN SIDES FACES OF STAIR TREADS AND ADJUST THE POSITION OF THE 2 STRUCTURES SO THAT THE GAPS BETWEEN STAIR RISERS AND ADJACENT STAIR TREADS ARE COMPARABLE. TIGHTEN THE HAND SCREWS.



STEP 1 REGISTERS ON FORCE PLATE 2
 STEP 2 REGISTERS ON FORCE PLATE 1
 STEP 3 REGISTERS ON FORCE PLATE 2

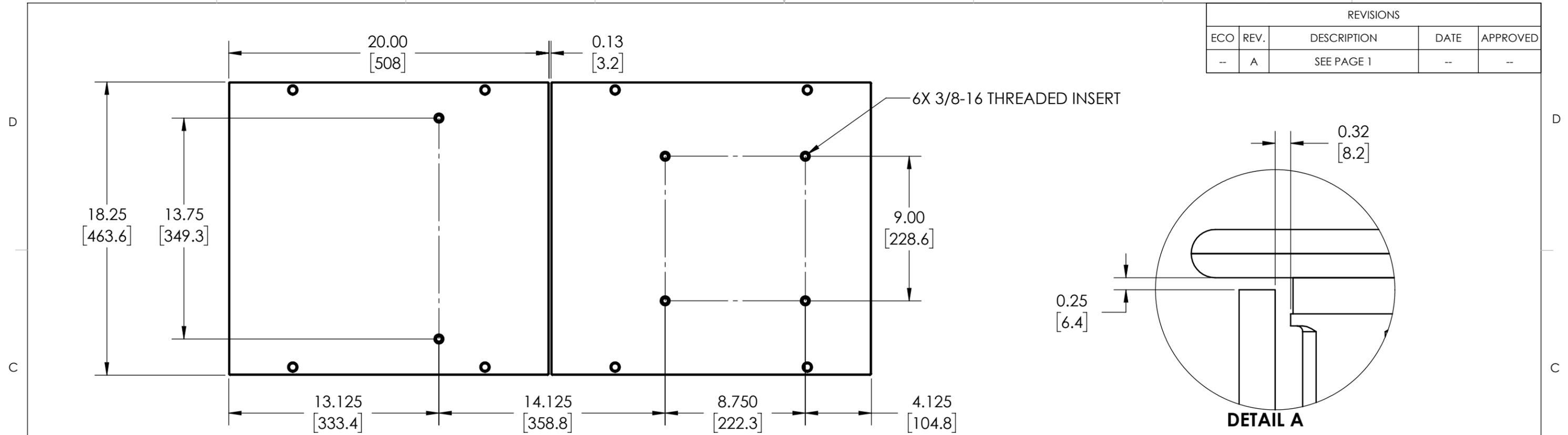
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	AMTI		
DIMENSIONS ARE IN INCHES		DRAWN	9/27/13			
TOLERANCES:		ENG APPR.	10/02/13	TITLE: FPSTAIRS		
DECIMALS	ANGLES	PURCHASING:		OR6 ASSEMBLY		
.X ± .030	± 1/2°	COMMENTS:				
.XX ± .015		Update MRP		SIZE	DWG. NO.	REV
.XXX ± .005				B	24N-34962	B
FRACTIONAL ± 1/32		DO NOT SCALE DRAWING		SCALE: 3:1	WEIGHT:	SHEET 1 OF 2
INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5 2009						
MATERIAL: --						
FINISH: --						

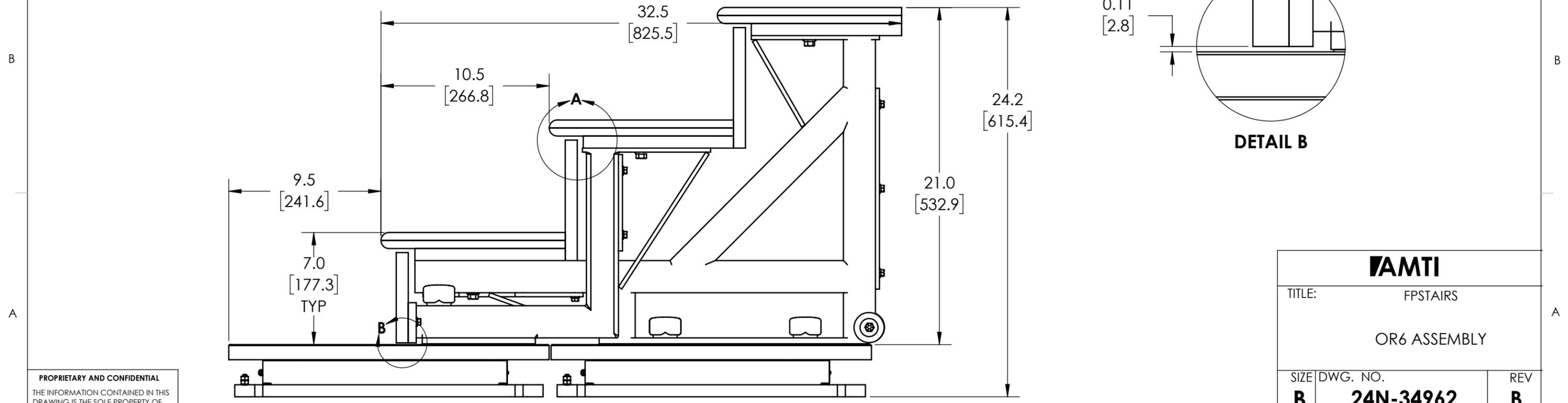
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8 7 6 5 4 3 2 1

REVISIONS				
ECO	REV.	DESCRIPTION	DATE	APPROVED
--	A	SEE PAGE 1	--	--



**TOP OF PLATES
(STAIRS REMOVED)**



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AMTI		
TITLE: FPSTAIRS		
OR6 ASSEMBLY		
SIZE B	DWG. NO. 24N-34962	REV B
SCALE: 3:1 & WEIGHT:		SHEET 2 OF 2

8 7 6 5 4 3 2 1

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